

Media Contacts

Laura K. Johnson, Lindsay Goodspeed
PCI Security Standards Council
+1-781-876-6250
press@pcisecuritystandards.org
Twitter @PCISSC

PCI COUNCIL UPDATES CARD PRODUCTION SECURITY STANDARD

—Version 1.1 to improve the secure manufacture, production and delivery of payment cards—

WAKEFIELD, Mass., 10 April 2015— Today the PCI Security Standards Council (PCI SSC) announced the availability of the *PCI Card Production Security Requirements Version 1.1*. The updated standard helps payment card vendors secure the components and sensitive data involved in the production of payment cards, protecting against fraud via the compromise of card materials.

The standard consists of both physical and logical security requirements that address card production activities including card manufacturing, chip embedding, data preparation, pre-personalization, card personalization, chip personalization, fulfillment, packaging, storage, mailing, shipping, PIN printing and mailing (personalized, credit or debit), PIN printing (non-personalized prepaid cards), and electronic PIN distribution.

Version 1.1 provides additional guidance and also modifies or adds requirements in the following areas:

- Access control
- Alarms
- Card storage
- Embossing
- Emergency exits and fire doors
- PIN and card delivery
- Vault construction

Version 1.1 is available on the PCI SSC website at:

https://www.pcisecuritystandards.org/security_standards/documents.php

Published documents include:

- *PCI Card Production Security Requirements Summary of Changes from PCI Card Production Version 1.0 to 1.1*
- *PCI Card Production Logical Security Requirements Version 1.1*
- *PCI Card Production Physical Security Requirements Version 1.1*

While the card production security standard is maintained by the PCI Council, assessments are directly managed by the payment brands. Card vendors are encouraged to work with the individual payment brands to confirm timing for performance of future security reviews against the *PCI Card Production Security Requirements Version 1.1*.

“We continue updating our standards to match the needs of today’s threat and business environments and to further increase security across the payment chain,” said PCI SSC Chief Technology Officer Troy Leach. “These updated card production requirements will help card vendors secure the card production process from design all the way through delivery.”

About the PCI Security Standards Council

The **PCI** Security Standards Council is an open global forum that is responsible for the development, management, education, and awareness of the PCI Data Security Standard (**PCI DSS**) and other standards that increase payment data security. Founded in 2006 by the major payment card brands American Express, Discover, JCB International, MasterCard and Visa Inc., the Council has 700 Participating Organizations representing merchants, banks, processors and vendors worldwide. To learn more about playing a part in securing payment card data globally, please visit: pcisecuritystandards.org. Connect with the PCI Council on [LinkedIn](#). Join the conversation on Twitter [@PCISSC](#).